







OPTIONAL LOADER/UNLOADER

Fredmiine range Model SHADOW 750®

Direct Metalisation System

The **CEMCO Streamline Range** Part Pend. horizontal processor has been configured and qualified for use with **OMG Electronic Chemicals Shadow**® at a conveyor speed of 750mm/min. **The Shadow**® **system** is a unique process based on a graphite conductive colloid technology. The patented process uses crystalline graphite, combined with an adhesion-promoting polymer, to form an aqueous graphite suspension. **Shadow**® is a true direct plating process, designed to totally replace electroless copper as a through-hole metallisation technology.

The system comprises three basic stages: Stage 1) Cleaner and conditioner to the through-hole wall; Stage 2) Coating of a highly conductive graphite followed by a partial polymerisation and dry; Stage 3) Removal of the **Shadow**® coating from the panel copper surfaces, and dry. A number of options are available including automatic dosing, loading and unloading and higher throughput capacity.

PROCESS LINE OVERVIEW

- 1. Feed Conveyor with drive motor
- 2. Immersion Cleaner/Conditioner
- 3. Three-stage Cascade Mains Water Rinse
- 4. Immersion Shadow ®
- 5. Immersion Fixer
- 6. Immersion Fixer Rinse
- 7. Panel Drier
- 8. Inspection Conveyor with Drive
- 9. Micro-Etch Spray
- 10. Two-stage Cascade DI Water Rinse
- 11. Anti-Tarnish
- 12. Single-stage DI Water Rinse
- 13. Panel Drier
- 14. Outfeed Conveyor with Drive

EQUIPMENT SPECIFICATION

Conveyor speed : 0.750 mtr/minute
Conveyor working width : 510mm & 610mm
Panel size : Min. 305 mm x 150mm

Max. 610mm width

0.05 mm (inners plus

Panel thickness : 0.05 mm (inners plus copper) up to 3.2mm

Overall length : 6021mm Overall Width : 1250 mm Water consumption (rinsing) : Mains 1-6 ltr/min

aprox x 2, DI 1-6 ltr/ min x 1

Voltage : 400V Frequency : 50 Hz

FEATURES & BENEFITS

- High efficiency, non-contact, Streamline Fluid Engines Part Pend
- All polypropylene fabrication
- Easy access sliding covers
- Easy clean removable sumps
- 8 Roller process containment
- EPDM conveyor rollers used throughout for improved wear resistance and chemical compatibility
- All gears are manufactured from PVDF
- Direct drive, low torque transport system
- Siemens PLC control with touch-screen interface automatic fault detection etc
- Installation pack including bund tray, extraction ducts, drain and water manifolds etc
- Can be located against a wall
- Small footprint
- Low power
- Low water consumption
- Simple fast maintenance procedures
- Quick, easy access
- Flexible and rigid transport capability
- Low fluid losses

